

Work Order ID 74944***74944***

Page 1

Thursday, October 13, 2011 1:14:32 PM

Item ID: D3807-5

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Gasket

Start Date: 10/13/2011 Start Qty: 40.00

40

Cust Item ID:


Required Date: 10/19/2011 Req'd Qty: 40.00

40

Customer:

Reference:

Approvals:

Process Plan: Date: 11-10-13

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3807	Rev A								

100

0.00

100

Waterjet

FLOW CNC Waterjet

Memo

0.00

1-Cut as per Dwg D3807

Dwg Rev: AProg Rev: A

2-Deburr if necessary

B11-10-31

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Quality Control

Memo

0.00

B11-10-31

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Required Date: 10/19/2011 Req'd Qty: 40.00

40

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.00							
Quality Control									
130	Identify as per dwg & Stock Location: <u>GA</u>	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

11/11/02 (46x)

11/11/02

11-11-02 (46)

Dart Aerospace Ltd

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Picklist Print

Thursday, October 13, 2011 1:14:36 PM

Page 1

Work Order ID: 74944

74944

Parent Item: D3807-5

D3807-5

Parent Item Name: Gasket

Start Date: 10/13/2011

Required Date: 10/19/2011

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP Rev:A 08-11-28 new issue DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased	No			100	sf	473.8500	1.6	71.11111			

MNEO60S 063

NEOPRENE SHEET 0.063

BIC-10-31

Location

Loc Qty

Loc Code

MAT052

473.85

117295

55.68

118026

127.87

118663

4.3

119130

286

119130

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74944
~~74817~~

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D3807-1 GASKET

D3807-3 GASKET

D3807-5 GASKET

D3807-7 GASKET

RELEASED
per ECN 09-538

NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER
REF. DART SPEC. M-NEO60-S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3807-X" USING YELLOW PAINT MARKER
- 7) WEIGHT:
D3807-1 = 0.32 lbs
D3807-3 = 0.36 lbs
D3807-5 = 0.32 lbs
D3807-7 = 0.33 lbs

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER

NO. 71817 M.L.J

74944

11/10/13

A		NEW ISSUE	MB	08.11.21
REV.	DESCRIPTION		BY	DATE
DESIGN	DART AEROSPACE USA, INC.			
DRAWN	PORT HADLOCK, WA			
CHECKED	DRAWING NO. D3807		REV. A	
MFG. APPR.	TITLE GASKET		SHEET 1 OF 3	
APPROVED	DATE 08.11.21		SCALE	
DE APPR.			NTS	
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Dart Aerospace Ltd

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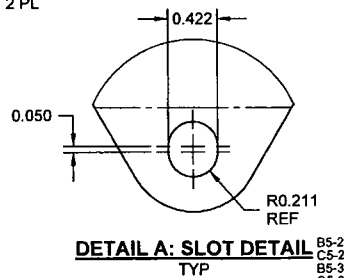
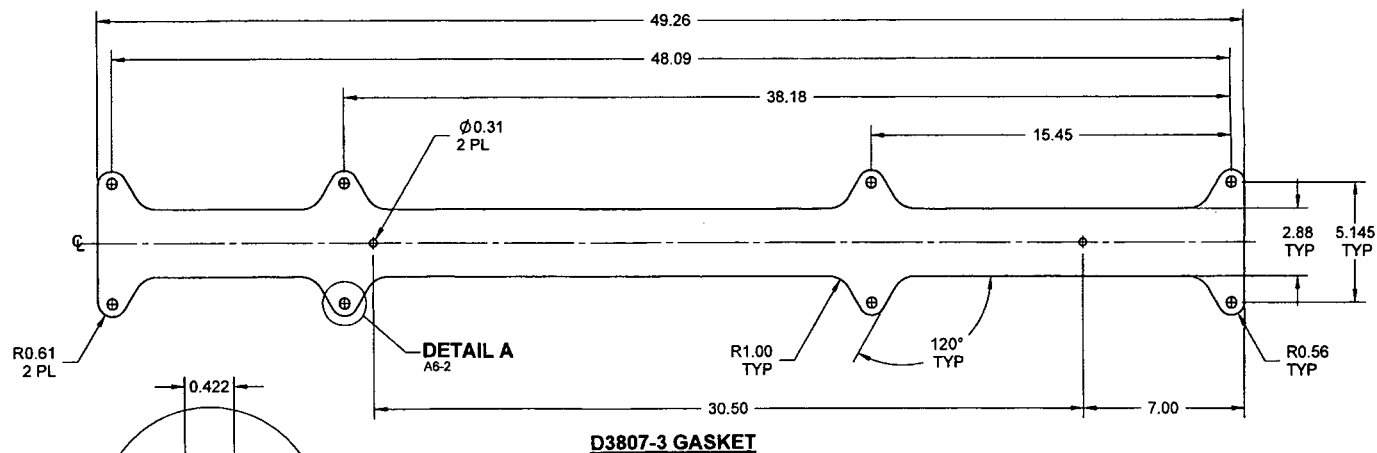
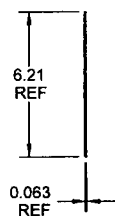
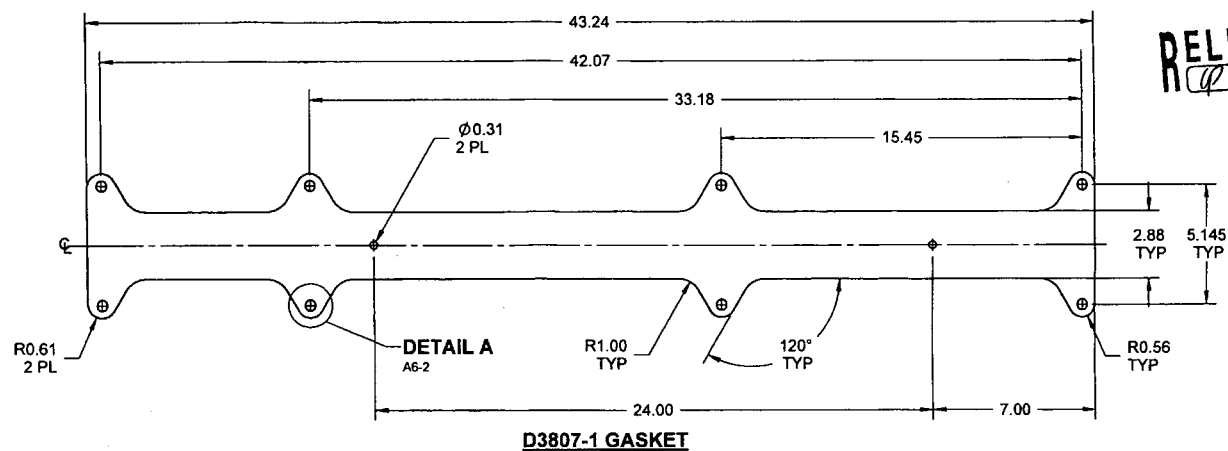
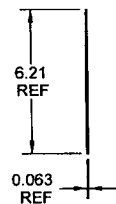
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RELEASED
09.03.07



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MFG. APPR.		D3807	SHEET 2 OF 3
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Dart Aerospace Ltd

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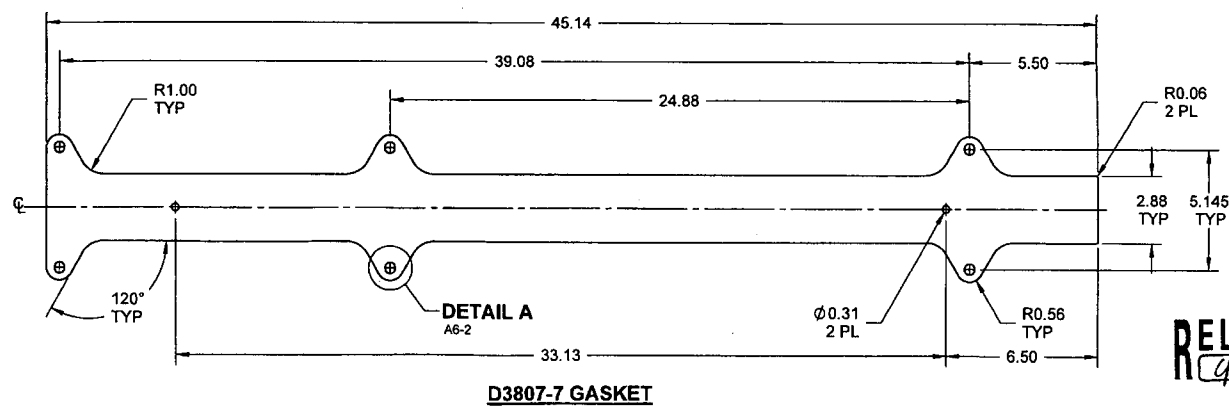
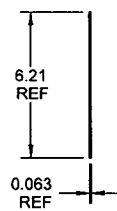
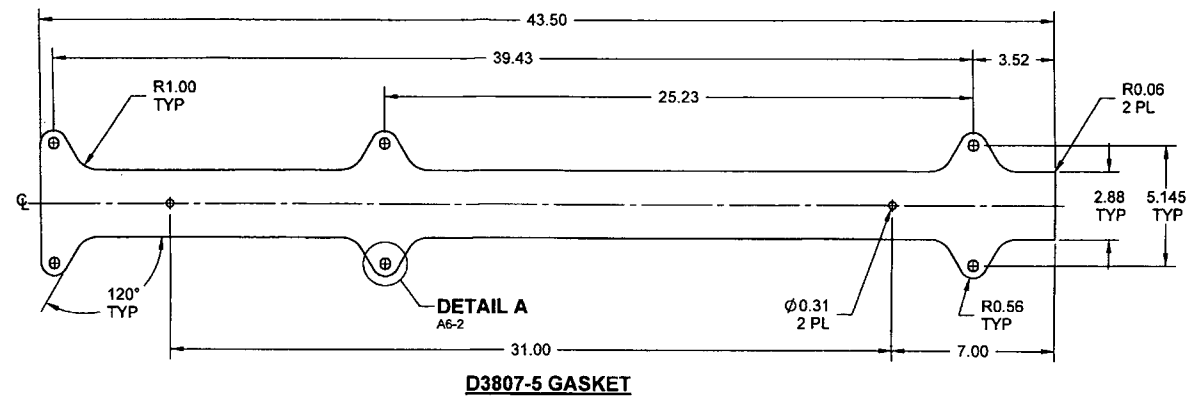
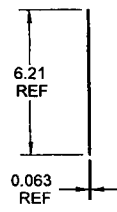
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09.03.33

74944

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